

# SPI Tolerance Table

Commercial Tolerance

## Polyoxymethylene (POM)

All Tolerances Listed Below = (+/-)

<u>Linear Dimensions</u>			<u>Hole Diameter</u>			<u>Hole Depth</u>			<u>Flatness</u>			<u>Concentricity</u>		
Tolerance			Tolerance			Tolerance			Tolerance			Tolerance		
Inches	Inch	MM	Inches	Inch	MM	Inches	Inch	MM	Inches	Inch	MM	Inches	Inch	MM
0 - 1	0.004	0.102	0.000 0.125	0.002	0.051	0.000 0.250	0.004	0.102	0.000 3.000	0.011	0.279	ALL	0.010	0.254
1	0.006	0.152	0.126 0.250	0.003	0.076	0.251 0.500	0.005	0.127	3.001 6.000	0.018	0.457			
2	0.007	0.178	0.251 0.500	0.004	0.102	0.501 1.000	0.006	0.152						
3	0.009	0.229	OVER 0.501	0.005	0.127									
4	0.011	0.279												
5	0.012	0.305												
6	0.014	0.356												
7	0.018	0.457												
8	0.022	0.559												
9	0.026	0.660												
10	0.030	0.762												
11	0.034	0.864												
12	0.038	0.965												

